

KRICN[®]
ventilated facade

PORCELANOSA Grupo

It was crucial to develop a new type of Solid Surface for exteriors which could solve the technical challenges that this type of material posed, such as the anchor system or the contact or joint between sheets. PORCELANOSA Group took on the challenge and the result is KRION®, state-of-the-art Solid Surface, developed by SYSTEMPOOL, and the concealed clip fixing system from **butech**.

The quality of KRION® sheets offered by SYSTEMPOOL together with **butech**'s engineering and facade installation service, have already become international standards for projects with Solid Surface facades.



By appointment to
HRH The Prince of Wales
Manufacturer and Distributor of
Ceramic Tiles and Building Products
PORCELANOSA Group Limited

butech®



butech and KRION® broaden the possibilities of facade design.





Institut d'Optique d'Aquitaine (Pôle Optique), France.



Projects

PORCELANOSA Group is the international leader in Solid Surface facade design and installation. KRION®'s excellent features, together with the technical service offered by **butech** to customers and architects, has made it possible to carry out projects in virtually all continents. Commercial buildings, public buildings, hotels, and even private homes, have been conceived with this system.

A restrictive quality control policy in all elements involved in the facade, the experience of **butech**'s Technical Department in project development, and the expertise of our facade installation teams, make KRION® the best choice for this type of project.

Architects can now design buildings where light and KRION®'s white color are the main focus.





Bershka shop in Madrid, Spain.
Architects: Castelvejana Arquitectura

It is a 16 rectangular piece design which combined pieces in background and foreground. All the joints are lit, and the pieces in the foreground are backlit.

250 sqm of KRION® Stone sheets.
Module dimensions: 3,150 x 2,050 mm.



Bershka shop in Madrid, Spain.







Bershka shop in Istanbul, Turkey.
Architects: Castelvejana Arquitectura

The suggested facade design alternated horizontal strips in different sizes. A system with 70 mm lit joints, accessible from the outside, was used to highlight the horizontal alignment in the facade.

550 sqm of KRION® Stone sheets.
Variable module dimensions.



Bershka shop in Istanbul, Turkey.

Bershka

Bershka





Tour Raffinity building in Casablanca, Morocco.
Architect: Hembert Penaranda

The building enclosure features a triangled pattern, suggesting the natural geometry of diamonds. For the project, sheets were created which interact with a screen-printed curtain wall.

1,500 sqm of KRION® Pure Lux Snow White





Tour Raffinity building in Casablanca, Morocco.





Institut d'Optique d'Aquitaine (Pôle Optique), France.
Architects: Nicolas Raguenau and Antoine Roux.

A project with a KRION ventilated facade can result in multiple solutions, thanks to the material's versatility and to the vast array of options it offers to the architect.

5,771 sqm of flat KRION® sheets.
Dimensions: 2,800 x 2,700 mm.

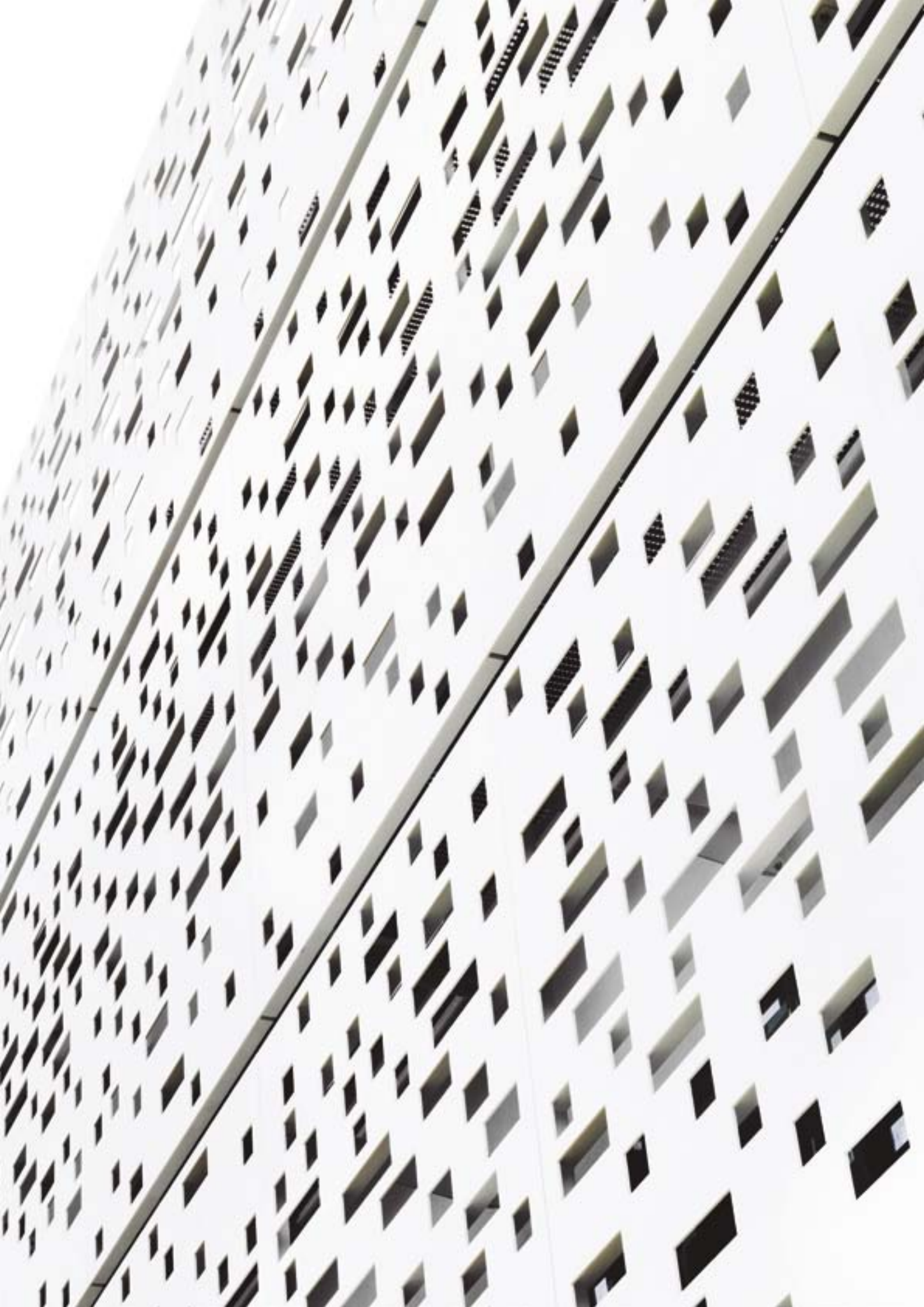
1,149.12 sqm of pixel-type engraved KRION®.
Dimensions: 3,800 x 2,800 mm.







Institut d'Optique d'Aquitaine (Pôle Optique), France.





Single-family home in Barcelona, Spain.
Architect: A-Cero

Taking advantage of one of KRION®'s main features, thermocurving, a design has been conceived which includes innovative shapes difficult to imagine with other materials.

1,200 sqm of KRION® Pure Lux Snow White sheets.

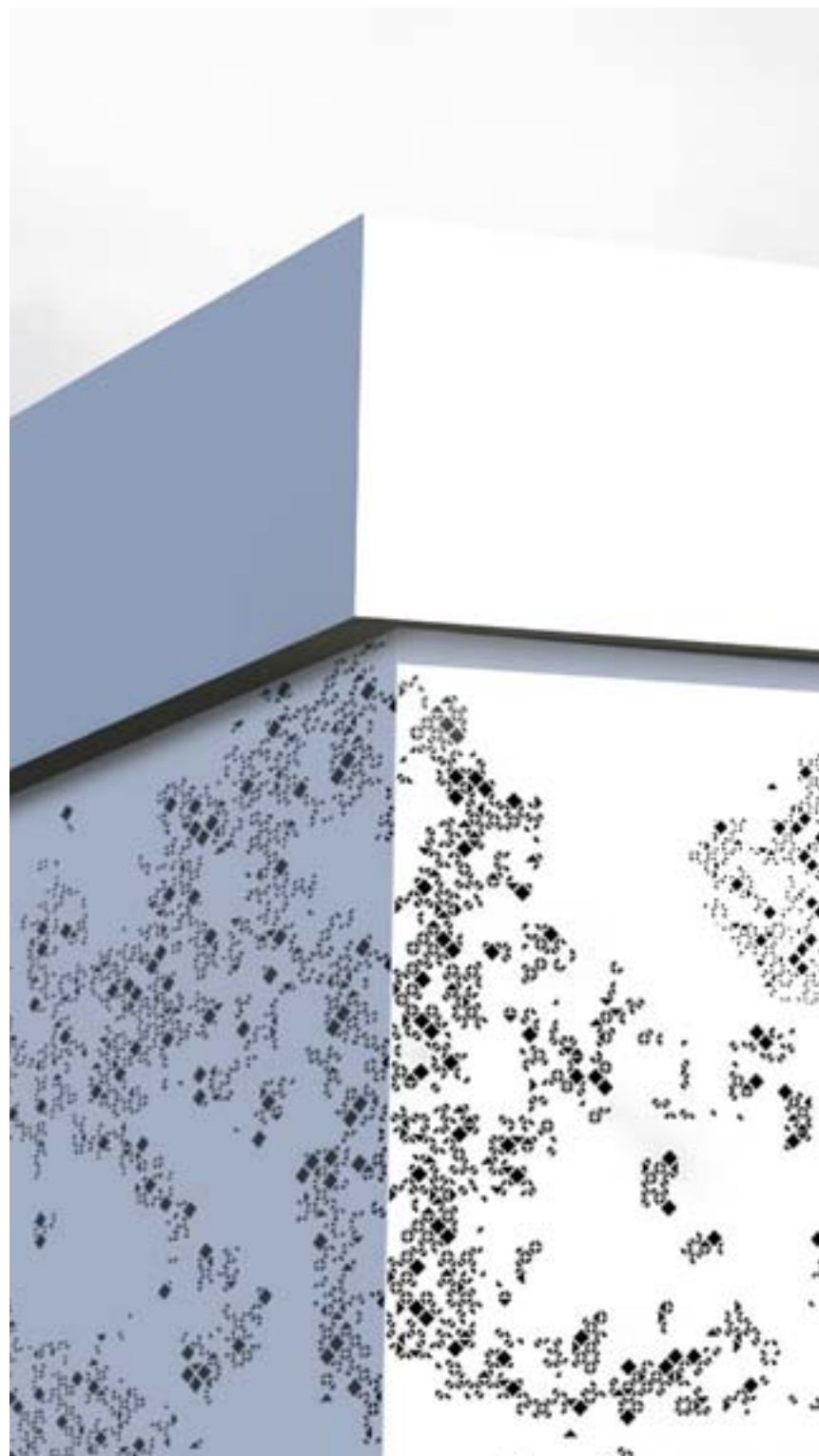




PORCELANOSA showroom in Lyon, France.

This PORCELANOSA Group showroom has been refurbished with pixel-type KRION® Pure Lux sheets, taking advantage of backlighting, another of their main features.

600 sqm of KRION® Pure Lux sheets.





Hi Panda shop in Paris, France.

In this shop, located in the heart of Paris, KRION® was used in the exterior as well as in different interior spaces, ceilings, floors, walls, furniture, and decoration.







Features

KRION ventilated facade system combines the excellent features from SYSTEPOOL's Solid Surface with the know-how developed by **butech** in the design and installation of this type of facades. It is accredited by the most demanding international organisms and the prestige of the PORCELANOSA brand name.

KRION ventilated facade system adapts perfectly to cladding, and allows the designer to carry out designs that would be impossible with other materials: curved, back-lit, engraved decoration, or facade design that plays with different planes. The most innovative designs are made possible thanks to the system's technical characteristics and great flexibility.

We have the guarantee of the quality of our materials, the technical characteristics of our system, and our experience.



KRICH®
ventilated facade

What is KRION®?

KRION® is a product that is solid, compact, pore-free, with uniform properties throughout its section, and which can be transformed to obtain figures and complex volumes. The KRION® surfaces employed by **butech** have high resistance to temperatures and chemical agents, are easy to clean and maintain, and offer warmth and beauty, making these solid surfaces ideal for the most demanding applications.

Unlike other materials used professionally, it can be injected, cut, machined, and glued, achieving invisible joints. This property allows designs to freely incorporate functionality and ergonomics criteria which would be otherwise difficult to obtain.

Features.

KRION® is a new generation solid surface developed by SystemPool, a company from the PORCELANOSA Group. It is a product that is warm and velvety to the touch, similar to natural stone, solid, with a uniform mass, non-porous, available both in slabs and in molded figures, and that allows for an invisible joint between the different pieces.

This product is also hygienic, unreactive, non-toxic, virtually fireproof, easy to maintain and repair, it has multiple transforming possibilities, and a high resistance to chemical agents, water vapor, or the weather.

Advantages.

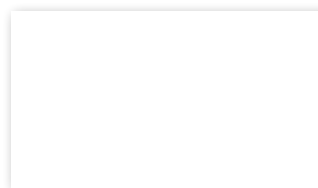
- Anti-graffiti.
- Fire-resistant.
- Resistant to cigarette burns.
- Eco-friendly.
- Antibacterial (no additives).
- Great durability.
- Resistant to high temperature.
- High degree of hardness and mechanical strength.
- Moldable.
- Large surfaces without joints.

Maintenance.

In order for the material to regain its initial state, **butech** recommends to strictly follow the manufacturer recommendations for cleaning tough stains, which are to rub the surface using a green fiber Scotch-Brite® scouring pad. This way the tough stains will disappear, so that any cleaning team will be able to carry out these maintenance tasks without needing to resort to more sophisticated items or special cleaning agents.

It can be entirely restored, which means that it can return to its original appearance. Even cigarette burns can be removed with a normal detergent and a scouring sponge.

KRION® Stone

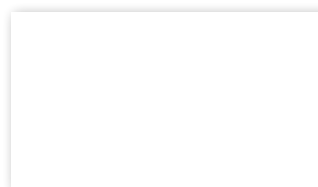


5101. Stone White

Formats (mm)

2,480 x 750 x 11
2,480 x 900 x 11
3,620 x 750 x 11
3,620 x 900 x 11

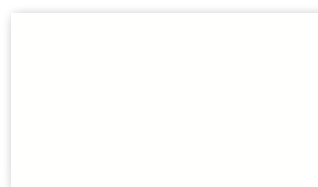
KRION® Pure Lux



1100. Snow White

Formats (mm)

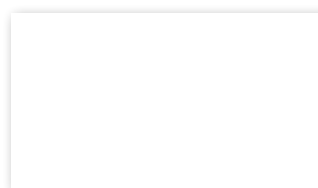
3,670 x 750 x 12



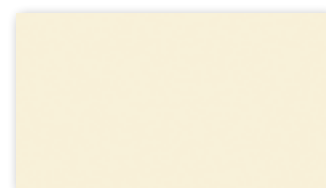
1101. Ice

Formats (mm)

3,590 x 750 x 12
3,590 x 1,340 x 12



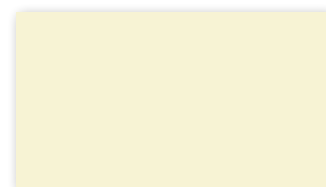
1103. White



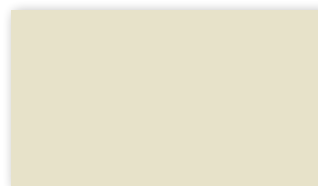
1501. Arena



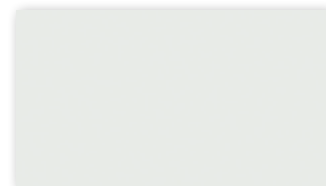
1502. Vainilla



1503. Lady



1504. Soap



1902. Light Grey

Properties

Anti-graffiti.

Graffiti can be completely removed after they have been made on the surface, and regardless of the time passed since they are made, by using a Scotch-Brite® type scouring sponge.

Fire resistance.

Fire-resistance rating is B-s1, d0 according to the UNE-EN 13501-1: 2002 standard; this classification corresponds to Flame retardant material. (It is equivalent to classification M1 according to UNE 23727:1990 standards)

Considering the Spanish Technical Building Code (CTE), the Euroclasses A1, A2, and B, correspond to the non-combustible and low combustibility product classes. They represent those construction products which are safer in terms of fire safety.

Documentation: Tests from the Technical Fire Center 1010100-01 CL.

Cigarette burn resistance.

Cigarettes are consumed 10 mm, and are then deposited on the material until 20 mm more are burned up. They are then removed, and the stain they leave is perfectly removed using a scouring sponge.

Documentation: Tests in accordance with UNE-EN 438-2: 2005 standards.

Resistance to solar radiation.

The temporal equivalence of artificial aging results is not empirical, although correlations can be established between this study and the results obtained from 10 years of natural aging in the area of Valencia.

Artificial aging tests consisting of a total of 12 extreme exposure alternate cycles, for a continuous period of 2016 hours, produce the following color material modification:

fv KRION® Pure Lux Color variation: $\Delta E = 0.55$

This value corresponds to a variation that is very slight and practically unrecognizable to the human eye.

fv KRION® Stone Color variation: $\Delta E = 5.24$

This value corresponds to a moderate color change and is only superficial, affecting 10 surface microns that can be removed using a Scotch-Brite® type scouring sponge, thus recovering the original color.

Therefore, material aging in the long run is minor, and it is possible to recover the initial appearance with basic maintenance.

Documentation: AIDIMA Report 1001022-03/04/05; QUV Chamber Tests.

Permeability to water.

The water absorption that KRION vf has under different unfavorable conditions, such as water vapor application, immersion in boiling water, or permanent placement in water without aeration, stays in peak values of 0.15 %, desorbing all of the water after the immersion.

This extremely low absorption level guarantees the non-existence of problems related with material hydrolysis.

Documentation: Tests in accordance with UNE-EN ISO 62, UNE-EN 438-2, NEMA LD 3-2000; AIDIMA Report 1001022-03/04/05.

Resistance to thermal shock.

It passes the shock tests, which consist of 1,000 cycles of 30 seconds each, alternating water at 90 °C with water at 15 °C.

This property reduces the chances of cracking from sudden temperature changes.

Documentation: AIMPLAS Tests in accordance with ISO 19712.

Resistant to both microbial and fungal attack and proliferation.

KRION vf complies with the most demanding hygienic-sanitary regulations, and is suitable for high requirement applications such as clean rooms or operating rooms.

This property, as well as its non-corrosiveness, ensures the material's high durability.

Documentation: Tests in accordance with ASTM G-21 and UNE EN ISO 846 standards.

Backlighting.

KRION® Pure Lux allows the creation of back-lit atmospheres. Spectacular lighting effects can be achieved by combining different material thicknesses.





KRION vf Facade system

PORCELANOSA Group is at the forefront in terms of production, R&D, and technical innovation, in the different fields covered by the various companies that make up the group. In these fields, **butech** is the company that is in charge of the development, management, and implementation of the different building systems that may affect more avant-garde projects, such as the Ceramic Ventilated Facade, the KRION® Facade, the Attached Façade, the Raised Access Floor, the Drop Ceilings, and the Geothermal Energy.

Among these technical products, **butech** has developed an innovative system for Solid Surface installation in ventilated facades. This system, known as **KRION vf**, allows us to take advantage of all the technical and aesthetic qualities of KRION®, combining them with the advantages offered by ventilated facades.

The best materials, always high quality aluminum and stainless steel, are used for the construction of the ventilated facade system. These materials can adjust to the different shapes that KRION® can adopt in the façade, broadening the designer's creative freedom.

Additionally, the **KRION vf** system has been tested jointly (KRION®+profiles) so that its suitability to the different conditions that we find during construction are tested, obtaining the most demanding certificates from agencies such as the French CSTB.

The Group offers high technology products, with high-end technical and aesthetic features that adapt to the needs of designers and architects, and a team of technicians capable of developing these projects in the most economically viable and safe way. **butech's** professional team treasures the knowledge acquired across the many projects undertaken throughout its development, integrating high degrees of specialization which enhance every part of the design, development, and implementation process.

All this project technical development can obviously include the documents that the customer might need to certify the whole constructive system, the technical specifications of the materials used, the specific construction details for the project, such as calculations of wind suction, anchor checking, determination of the stress that the façade structure transmits, calculation of the heat transfer coefficient of the enclosure thickness, determination of the façade weight, sizing of the façade for a proper system expansion, etc.

Once all the project technical development has been carried out, one of the main factors for a correct project completion is obviously a correct implementation, and **butech** currently has installer teams that specialize in the installation of any type of project, no matter how complex it is.

Currently the **KRION vf** system has several certifications and tests available that guarantee both the quality of the work carried out, and the construction system and materials used.

Butech Technical Department.

The creation of unique facades requires multi-disciplinary contributions from qualified professionals. Butech stands out for the development specialization of any type of project, both conventional and non-conventional. It offers the following services:

Phase 1. Preparation of estimate.

Initial layout study, as long as the information and necessary plans are provided. A design is proposed, and based on this design a bill of quantities and rough cost estimate are made in accordance with technical, aesthetic, and economic criteria that make it viable.

Delivery of system standard details.

Adjustments and modifications based on indications made by the customer, which had not previously been made. Drafting of a more adjusted cost estimate, and the chance to provide singular point technical details.

Phase 2. Development of the project.

This phase only starts once the project is accepted.

Technical visit to the customer to determine all the project details, expansion joints, window finishings, and singular point solutions.

Based on all the conclusions that come out of the technical visit, and after a real on-site measurement, the final construction estimate is prepared.

Drafting of the various calculation documents that the client might need and butech can provide.

Development of specific project construction details.

Phase 3. Implementation of the project.

Once the final construction estimate is accepted and the contract is accepted.

Initial construction layout.

Placement of system structural elements.

Installation of KRION® slabs.

Facade sanding and cleaning.

All the necessary visits will be made during the whole construction execution in order to ensure the correct implementation that the project might require, depending on its complexity.

Benefits of KRION vf



Safety net.

KRION® facades are supplied with an elastomeric safety net attached with polyester resin. The safety net offers an extra guarantee in terms of safety, protecting from a possible detachment caused by a large impact.



B-s1-d0 Fire resistance.

KRION® is a material that has an excellent performance against fire, so that its outdoor use is totally recommended. The results have been obtained in accredited external laboratories, and show that we get the best certification in comparison with the other Solid Surface products existing in the market.



Aging of the material.

As in the previous section, we have tests from accredited external laboratories certifying that the material barely ages over time due to the effect of ultraviolet rays.



Turn Key.

The facades designed with such materials tend to be a value-added facades, with designs that require full project monitoring from the first to the last piece.

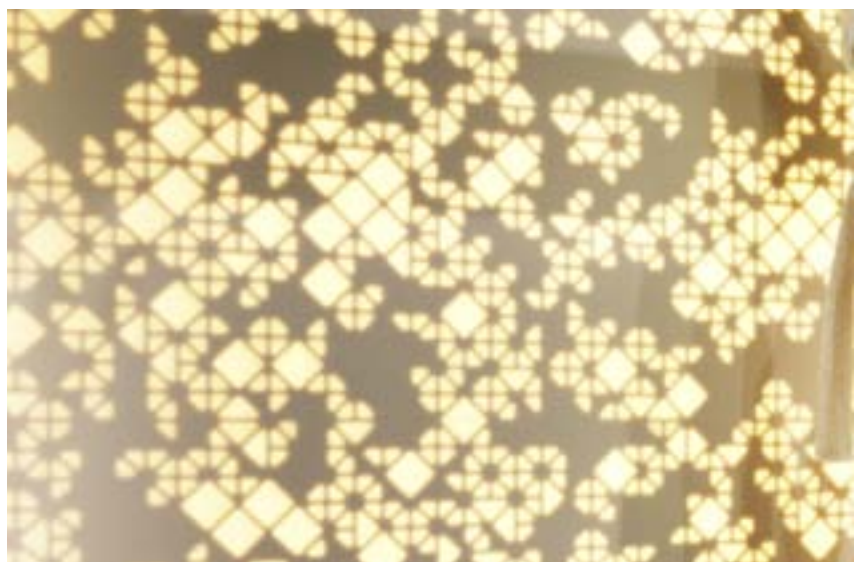
At present, PORCELANOSA Group is able to offer this full monitoring during all project stages: design, dimensioning and calculation of the structure, contribution of necessary reports and calculations, supply of necessary materials, and installation, so that it differentiates itself from other companies that may offer this same product.



Guarantees.

PORCELANOSA Group offers the customer a unique Guarantee document of the KRION vf product, both concerning materials, offering coverage of up to 10 years, and in everything that has to do with the installation.

Benefits of KRION vf



Backlighting.

Besides being able to include light as a facade decorative supplement, the KRION® Pure Lux product family offers the possibility of backlighting a solid surface thanks to the translucent characteristics of the material itself.

Within this type of lighting, we could differentiate two possible types offered by the product range:

Full backlighting of the slabs.

KRION® Pure Lux Light slabs can be completely illuminated from behind thanks to the material's translucent properties, without having to do any recesses. The only determining factor for this type of decorative solution is finding the perfect constructive solution for developing an anchoring system that does not interfere with the lighting areas.

Partial backlighting of the slabs.

KRION® Pure Lux slabs can be partially lit from behind, recessing the material through numerical control. This machining allows for the light to be only visible in these points. This solution lets us to cover an important range of decorative solutions: mosaics, corporate logos, designs using stripes...



Thermal bending.

Another major advantage offered by the use of KRION® Pure Lux outdoors is being able to design curved areas with no joints; these designs could not be made at present with other types of materials currently available in the market.



Machining.

The possibility of using numerically controlled machining, together with the possibility of joining the pieces afterwards, makes such materials suitable for developing any conceivable design that combines formats, mosaics, pixelations, irregular pieces, etc...

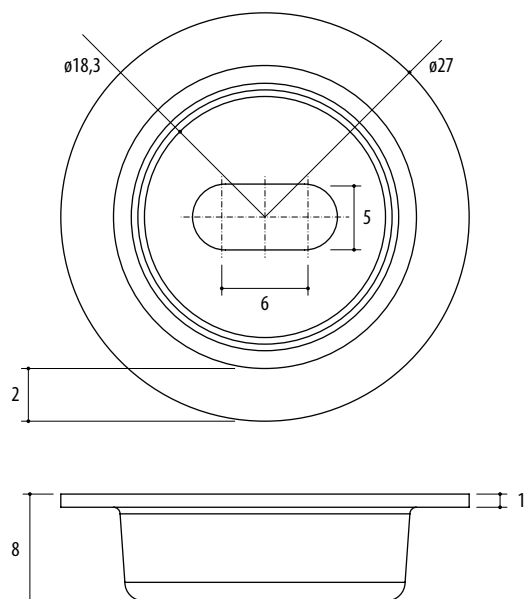


Technical features

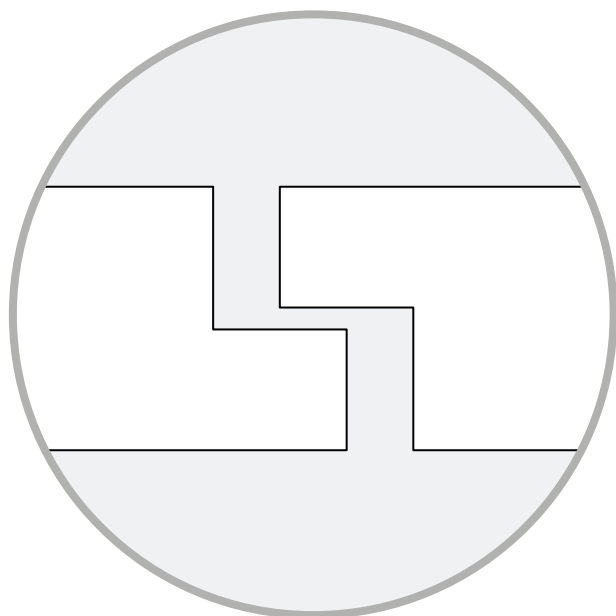
Property	Method	Units	Results KRION® Stone (11 mm)	Results KRION® Pure Lux (12 mm)
Density	DIN ISO 1183	g/cm ³	1,787 - 1,800	1,710 - 1,726
Flexural modulus	DIN EN ISO 178	MPa	9786 - 9894	8596 - 8724
Flexural strength	DIN EN ISO 178	MPa	52,3 - 54,7	75,1 - 76,9
Elongation	DIN EN ISO 178	%	0,55 - 0,59	1,08 - 1,12
Compression resistance	EN ISO 604	MPa	111 - 115	97 - 101,2
Impact resistance (continuous load)	DIN ISO 4586 T11	N	> 25	>25
Impact resistance (falling ball)	ISO 19712	Ball 324 g/2 m	Does NOT break (>120 cm)	Does NOT break (>120 cm)
Surface hardness (Mohs scale)	DIN EN 101		3	3
Abrasion resistance (use)	DIN ISO 4586 T6	% mass / 100 rev.	0,148	0,11
		mm ³ / 100 rev.	82	64
Immersion in boiling water	DIN ISO 4586 T7	Weight %	0,2	0,25
Resistance to bacteria and fungi	DIN EN ISO 846		Do NOT thrive	Do NOT thrive
Dimensional stability 20 °C	DIN ISO 4586 T10	% change in length	0,01 (90% HR and 23% HR)	0,02 (90% HR) and 0,08 (23% HR)
Resistance to dry heat 180 °C	ISO 19712-2	4	Slight change brightness/color	Slight change brightness/color
Translucency (xenon arc)	DIN ISO 4586 T16	"Blue wool"	> 6	> 6
Non-slip properties	UNE-ENV 12633:2003 (VALORES usrv)	Less than 120 sanding	CLASE 2	CLASE 2
80-Sanded finish anti-slip properties	UNE ENV 12633:2003	Rd (roughness)	45. CLASE 2 (humid and greasy areas)	45. CLASE 2 (humid and greasy areas)
120-Sanded finish anti-slip properties	UNE ENV 12633:2003	Rd (roughness)	19. CLASE 1 (interior humid areas)	19. CLASE 1 (interior humid areas)
180-Sanded finish anti-slip properties With non-slip surface treatment	UNE ENV 12633:2003	Rd (roughness)	22. CLASE 1 (interior humid areas)	22. CLASE 1 (interior humid areas)
180-Sanded finish anti-slip properties	UNE ENV 12633:2003	Rd (roughness)	16. CLASE 1 (interior humid areas)	16. CLASE 1 (interior humid areas)
220-Sanded finish anti-slip properties With non-slip surface treatment	UNE ENV 12633:2003	Rd (roughness)	18. CLASE 1 (interior humid areas)	18. CLASE 1 (interior humid areas)
Transverse resistivity	UNE 21-303:1983	Ωm	> 5,1 x 10 ¹⁰	>5,1 x 10 ¹⁰
Surface resistivity	UNE 21-303:1983	Ω	579,1 x 10 ⁻⁹	>1 x 10 ⁻⁹
Toxicity of combustion gases	NF F 16-101		Class F0	Class F0
Fire classification	EN 13501-1:2003		Euroclass B, s1, d0	Euroclass B, s1, d0
Thermal conductivity	UNE 1267 (2002)	W / m ²	q = 113,1	q = 113,1
	UNE 1267 (2002)	m ² . K / W	R < 0,05	R = 0,05
	UNE 1267 (2002)	W / m . K	λ approx. 0,428	λ = 0,396
Resistance to thermal shock (90 - 20 °C)	ISO 19712-2 (Sheet)	250 Cycles	Satisfactory	Satisfactory
Resistance to thermal shock (65 - 10 °C)	ISO 19712-3 (Shape)	500 Cycles	Satisfactory	Satisfactory

KRION® Ventilated facade details

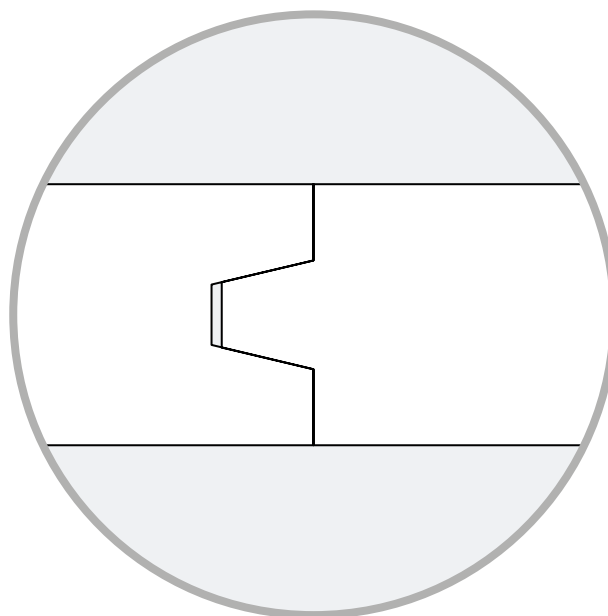
KRION® Cap



Expansion recessing

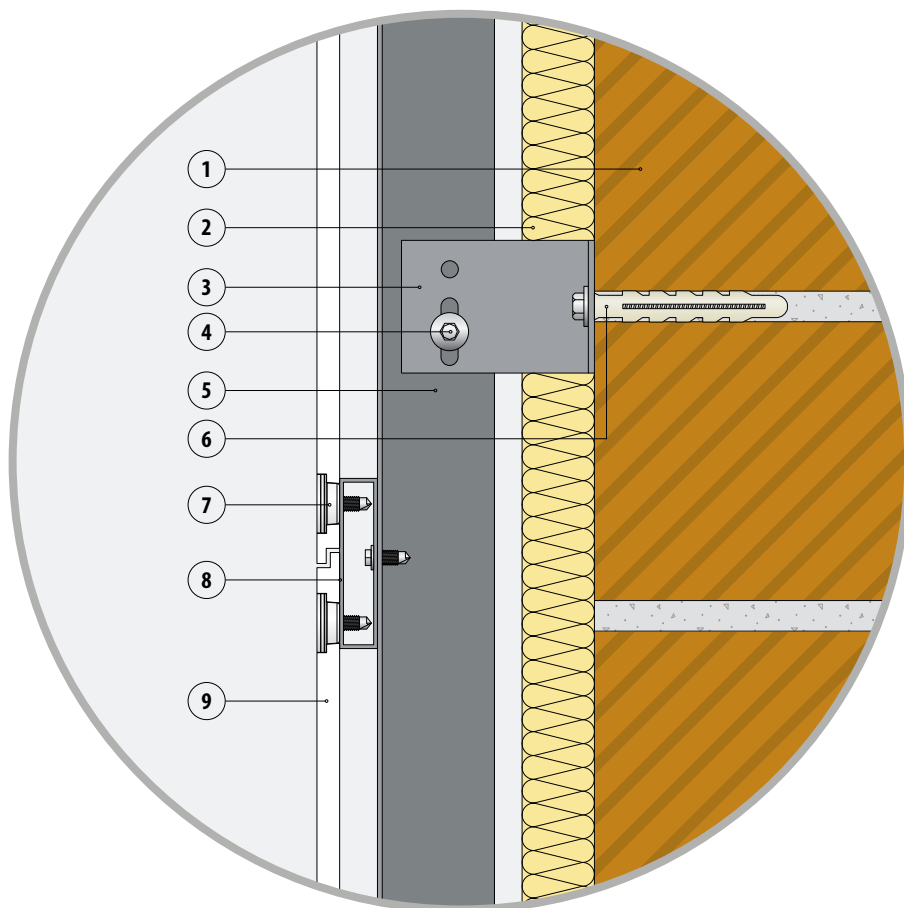


Tongue and Groove for sheet joining



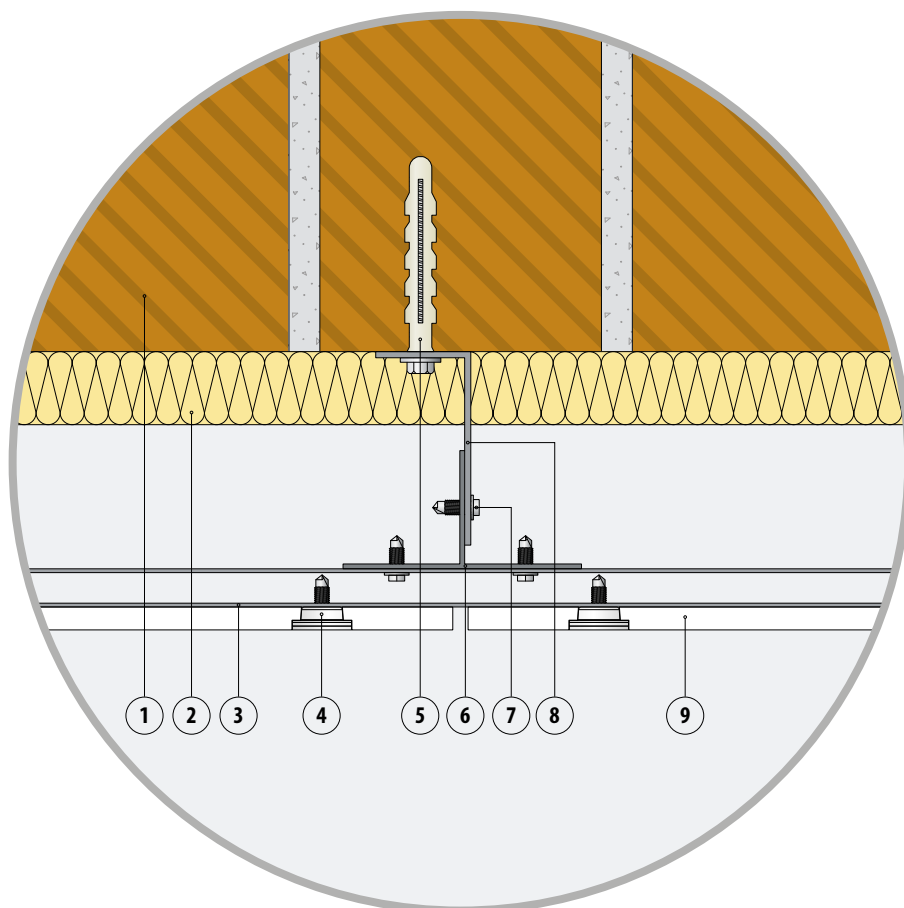
Vertical cross-section

1. Enclosure
2. Thermal / acoustic insulation
3. "L" shaped Separator
4. Union "L" / "T" screw
5. "T" Profile
6. Union anchorage "L" shaped separator / enclosure
7. KRION® Cap
8. Tubular profile
9. KRION®



Horizontal section

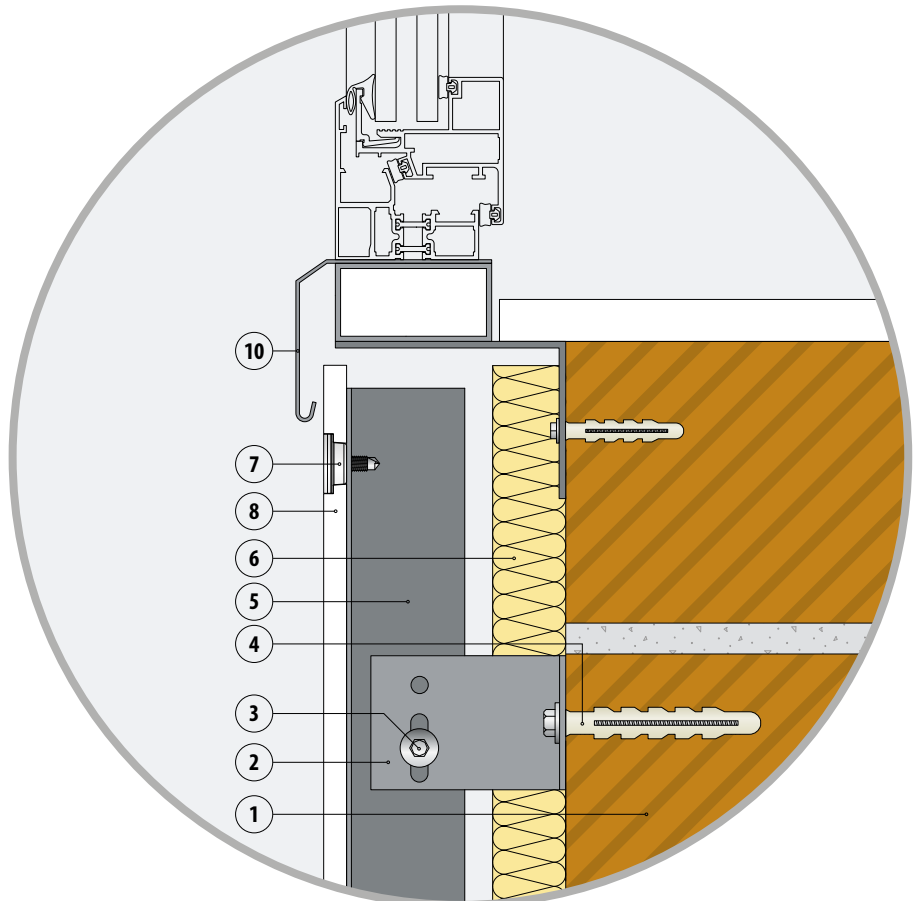
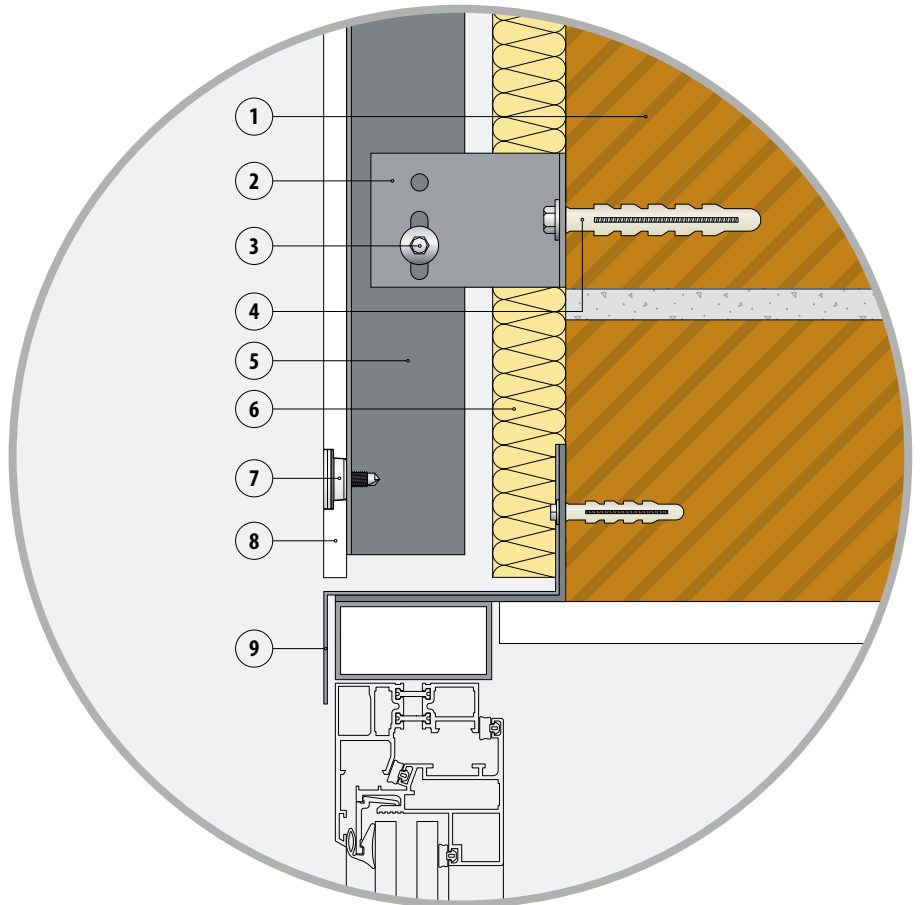
1. Enclosure
2. Thermal / acoustic insulation
3. Tubular profile
4. KRION® Cap
5. Union anchorage "L" shaped separator / enclosure
6. "T" Profile
7. Union "L" / "T" screw
8. "L" shaped Separator
9. KRION®



KRION® Ventilated facade details

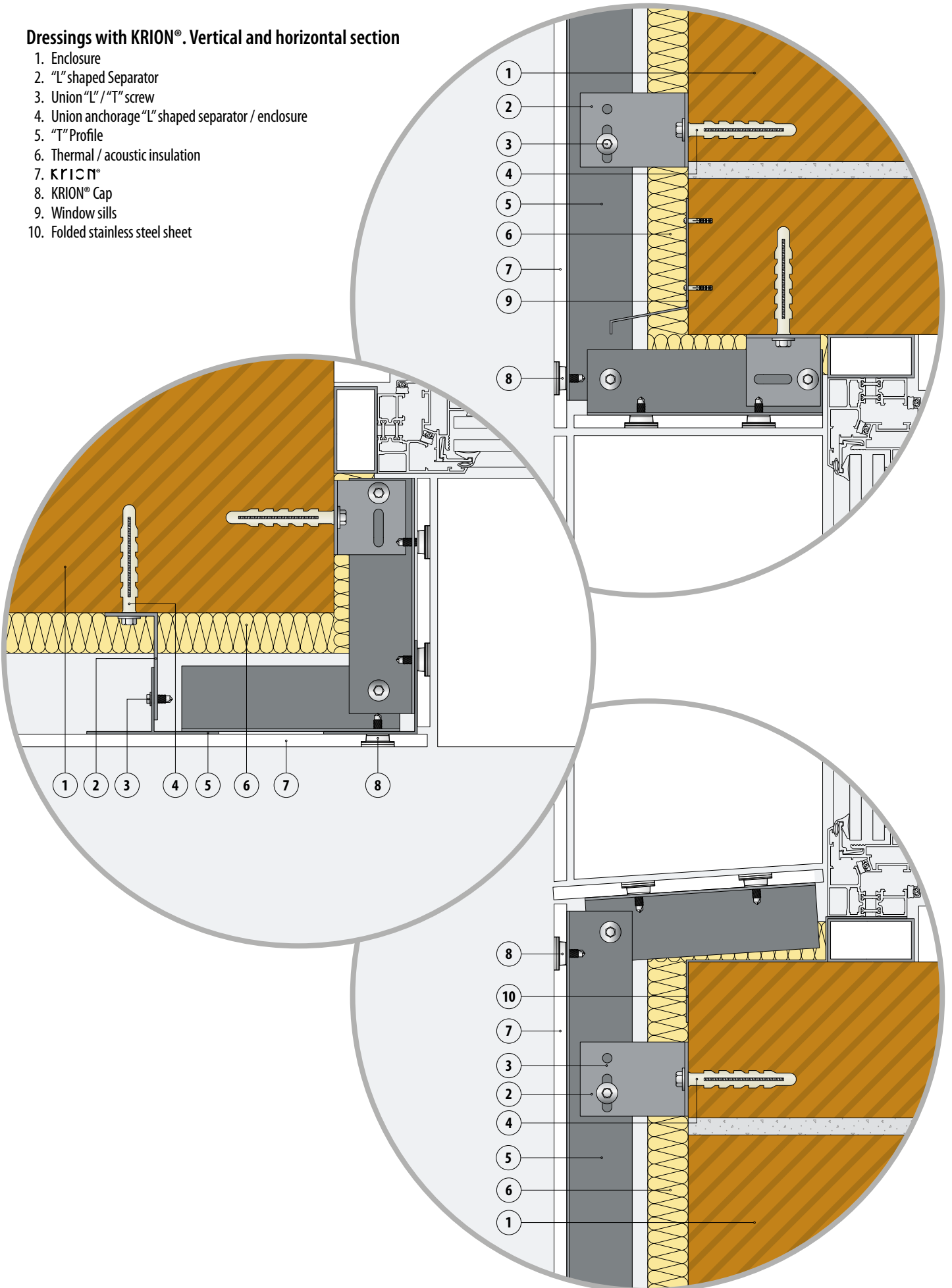
Window section with outer shafts

1. Enclosure
2. "L" shaped Separator
3. Union "L" / "T" screw
4. Union anchorage "L" shaped separator / enclosure
5. "T" Profile
6. Thermal / acoustic insulation
7. KRION® Cap
8. KRION®
9. Folded stainless steel sheet
10. Window sills



Dressings with KRION®. Vertical and horizontal section

1. Enclosure
2. "L" shaped Separator
3. Union "L" / "T" screw
4. Union anchorage "L" shaped separator / enclosure
5. "T" Profile
6. Thermal / acoustic insulation
7. KRION®
8. KRION® Cap
9. Window sills
10. Folded stainless steel sheet



KRION® vf Facade System certificates and tests



Resistance tests to wind effects:

report of **CSTB** tests no. CLC 12-26037368 of 07/03/2012.

Resistance tests to wind effects after fatigue:

report of **CSTB** tests no. CLC 12-26037925 of 14/03/2012.

Impact resistance tests:

report of **CSTB** tests no. CLC 12-26037369 of 19/09/2012.

Insert pull-out resistance tests, flexural and tensile strength tests on the welded joints, in the initial state and after aging and heat + humidity:

report of **CSTB** tests no. CLC 12-26037398/26037404 of 03/08/2012.

Insert pull-out resistance tests, flexural and tensile strength tests on the welded joints, after ice / thaw cycles:

report of **CSTB** tests no. CLC 12-26037400/26037404 of 03/08/2012.

Reaction to fire tests:

PV number 1010100-01CL and 1010122-01CL, carried out at the Institute AIDICO Technical Fire Center, in Spain.

Wind suction test.

According to the tests made by an official institute for obtaining the ATEX (Experimental Technical Attestation), the breakage limit value of wind suction equals 601.02 kg/m², always breaking by punching at the cap.

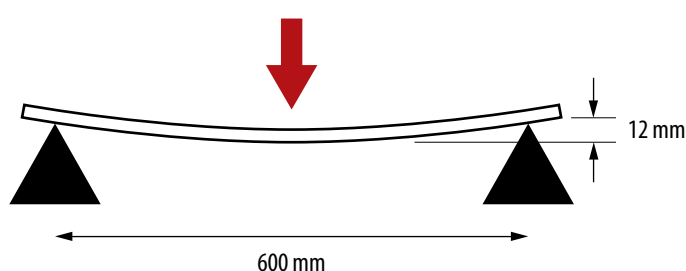
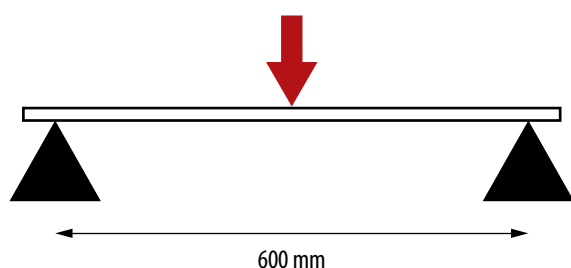
Uniform values have been obtained for the different samples taken. It is therefore a very high value, which allows us to install this facade system with KRION® cladding in areas that have a high wind exposure.



Simple flexure test.

According to the flexure tests carried out at AIMPLAS (Technological Institute of Plastics) KRION®'s elastic modulus is 8,690 Mpa, and the flexural strength is 53.5 Mpa.

Substantial variations are not obtained in results when testing aged samples.



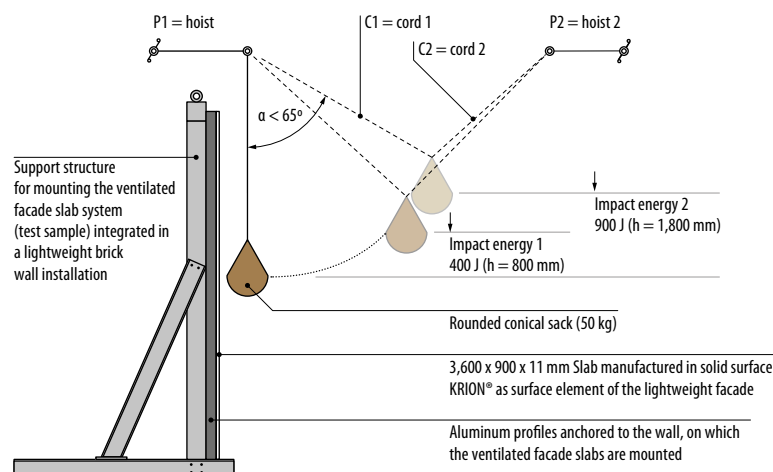
Impact test.

Summary of report findings on test number IE100045, obtained from the four tested arrangements of the Solid Surface lightweight façade slab system, for the two types of tests, rigid and soft body:

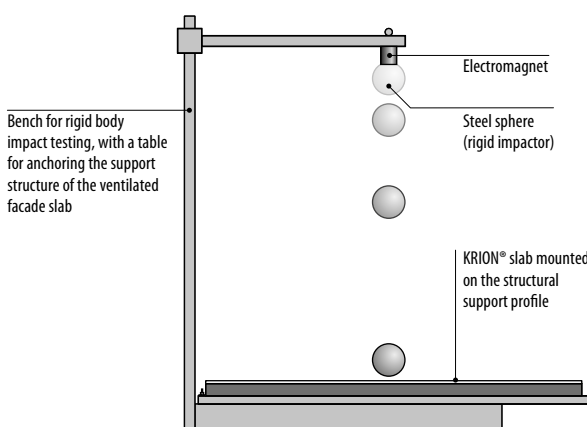
Types of test	Arrangement and description	Evaluation parameters of the test			
		Collapse	Penetration	Projection	Degradation
Soft body impact	56013-2-1. On center of 900 x 900 x 11 mm slab. ($E_{kinetic} = 900 \text{ J} \cdot h = 1.8 \text{ m}$)	Ok	Ok	Ok	(1)
	56013-2-2a. Test on 900 x 900 x 11 mm slab, with 4 fittings. ($E_{kinetic} = 900 \text{ J} \cdot h = 1.8 \text{ m}$)	Ok	Ok	Ok	(1)
Rigid body impact	56013-3-2. On center of 900 x 900 x 11 mm slab. ($E_{kinetic} = 6 \text{ J} \cdot h = 1.2 \text{ m} \cdot m = 0.5 \text{ kg}$)	(1)	Ok	(1)	Ok
	56013-4-2. On center of 900 x 900 x 11 mm slab. ($E_{kinetic} = 10 \text{ J} \cdot h = 1.0 \text{ m} \cdot m = 1 \text{ kg}$)	Ok	Ok	Ok	(1)

(1) In this case, for this test arrangement, this evaluation parameter does not apply.

Soft body impact test.



Rigid body impact test.







Installation and assembly

SYSTEMPOOL, in collaboration with **butech's** Technical Department, has developed the necessary tools, materials, and techniques for implementing KRION® both in interior decoration and building facades. All PORCELANOSA Group's experience in the installation of ventilated ceramic facades is applied to KRION®, thus achieving the most innovative designs.

The experience of PORCELANOSA Group's ventilated facade mounting teams, together with the ability of our technicians, make KRION®'s ventilated facade a new reality which serves contemporary architecture.

Cutting and pasting of KRION®



Chemical welding

In first place, we must prepare the chemical welding kit. Once prepared, we shall join the slabs in a seam, so that the welding kit paste joins the two pieces. After joining the pieces, let dry.



Gluing

Whenever we want to join edges, these should be straight or at 90 ° angles. Before applying the adhesive, the area should be cleaned with a cloth and methylated spirit; this way we will leave the area 100% clean. In order to achieve invisible joints, the use of KRION® adhesive is essential.



Linear cutting

If we want to make linear cuts, we shall use a circular saw with hardened metal or diamond teeth.



Curved cut

If we want to make linear cuts, we shall use a circular saw with hardened metal or diamond teeth.

KRION® polishing and finishing



Polishing.

A random orbital sander must be used, with movements from top to bottom or from left to right.



Finishing.

The finishing, whether it is glossy or matt, can be done at the end of the work with sandpaper. This finishing can be chosen by the customer.

You can request more information at sistemas@butech.es

Assembly and installation of KRION® vf



Place the **butech** aluminum profiles.



Once the **butech** aluminium profiles are placed, perfectly aligned and plumbed, the slabs are then screwed on. The slabs have inserts that house inside them the KRION® aluminum clamps, which guarantee a correct fastening.



After cleaning and drying the surface on which we are going to perform the chemical welding with the next slab, a continuous seam of KRION® liquid Adhesive is applied inside the female part of the slab.



Image of prepared KRION® slabs with adhesive.



Next, the male part of the next slab is inserted into the female part, so that the KRION® Adhesive overflows.

Afterwards, we must stick wooden wedges every 15 cm for installing clips to apply pressure between slabs.



The fastening clips are installed so they exert pressure and ensure a perfect joining of the two slabs.



After this, remove the clips and wood wedges.



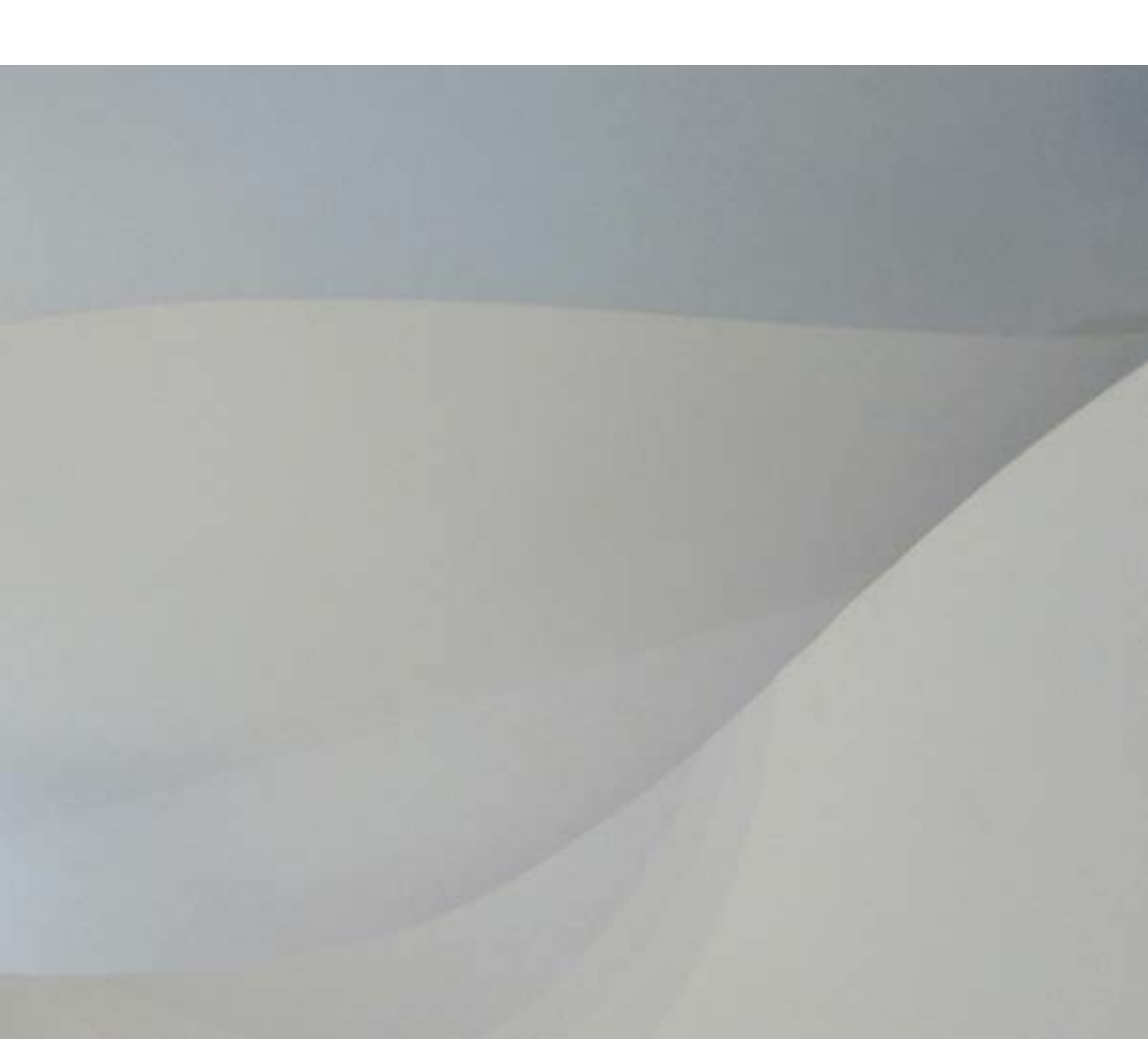
Next, we glue the insert plugs with KRION® Adhesive, so that it overflows.

In order to glue these plugs, they must be clean and dry.



After 24 hours, the surface sanding may be carried out, eliminating all the rugosities, stains, and excess adhesive, obtaining the final finishing of the KRION® slabs.





New materials new solutions

KRION® offers great creative freedom, allowing the designer to generate a great variety of spaces, attractive volumes, different types of shapes, etc.

Its possibilities are almost unlimited thanks to its features, that allow among other things: thermal bending of pieces, backlighting, large formats by welding slabs together, injection of pieces with different shapes or imprinted reliefs, the possibility of obtaining it in various colors...









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VS-SCHWENNINGEN - TAXIS - SCHWENNINGEN

T: +49 (0) 77 206 927 0 - F: +49 (0) 77 206 927 35

WEINSBERG - BSF BAU CENTER GMBH

T: +49 (0) 71 349 130 - F: +49 (0) 71 349 131 00

WÜRSELEN - SCHMIDT-RUDERSDORF- WÜRSELEN

T: +49 0 24 05 - 41 38 50 - F: +49 0 24 05 - 41 38 55

WIESBADEN-BIEBRICH - J. N. KÖBIG GMBH - WIESBADEN

T: +49 (0) 611 27810 - F: +49 (0) 611 25674

ZWETHAU - GRAMER GMBH

T: +49 (0) 3421 / 7327 18 - F: +49 (0) 3421 / 7326 73

GHANA

DZORWULU-ACCRA - ROUGE INTERIORS

T: +223 302 734752

GIBRALTAR

GIBRALTAR - LIFESTYLE DESING STUDIO

T: +35058008570

GREECE

ATTICA - AURORA BAGNO

T: +30 2105 594 520 - F: +30 2105 594 521

GRECIA - THESALONIKI - HATZ GROUP

T: +30 2310 752 902 - F: +30 2310 753 564

GUADELOUPE (FRENCH ANTILLES)

BAIE MAHAULT - GUADELOUPE CERAMIQUE

T: +590 266 261 - F: +590 266 412

SAINT BARTHELEMY - ALMA QUINCAILLERIE

T: +590 276 494 - F: +590 276 738

GUATEMALA

CIUDAD DE GUATEMALA - FERRETERIA DE LA CONSTRUCCIÓN FERCO

T: (+502) 2421 9000 - F: (+502) 2421 9009

HAITI

PORT AU PRINCE - EUROCERAM

T: 509 250 57 14 - F: 509 250 57 15

HONG KONG

HONG KONG - TAI YICK BUILDING MATERIALS

T: +852 23 956 670 - F: +852 23 957 831

HONG KONG - WANCHAI - PACIFIC B.M.

T: 25438870

HUNGARY

BUDAPEST - PORCAHUNGARY KFT

T: +36 1 237 08 78

BUDAPEST - PALATINUS FURDOSZOBASZALONOK

T: +36 1-430-04-17 - F: +36 1-387-91-36

DREBECEN - PALATINUS FURDOSZOBASZALONOK

T: +36 52 531 476 - F: +36 52 536 822

EGER - PALATINUS FURDOSZOBASZALONOK

T: +36 0636-312-013 - F: +36 0636-313-270

GYÖNGYÖS - PALATINUS FURDOSZOBASZALONOK

T: +36 37-500-162 - F: +36 37-500-163

MISKOLC - PALATINUS FURDOSZOBASZALONOK

T: +36 46-412-741 - F: +36 46-416-256

KECSKEMET - PALATINUS FURDOSZOBASZALONOK

T: +36 76 412 272 - F: +36 76 509 204

BÉKÉSCSABA - PALATINUS FURDOSZOBASZALONOK

T: +36 66 328 432 - F: +36 66 328 432

ICELAND

REYKJAVIK - 4 - ALFABORG EHF

T: +354 568 6755 - F: +354 568 1277

INDIA

NEW DELHI - MARMO HOME PVT. LTD.

T: +91 11 47128800 - F: +91 11 23218728

INDONESIA

BANDUNG - WISMA SEHATI (BANDUNG)

T: +62 22 72

Magasins à l'international

KAZAKHSTAN

ALMATY - PALATIN

T: +7 (727) 395 78 78 - +7 (727) 351 98 98

ALMATY - STOCK

T: +7 (727) 275 50 36

ASTANA - PALATIN

T: +7 (7172) 92 82 82

KOSOVO

PRISHTINA - N P KERASAN

T: +381 38 602 667 - F: +381 38 602 667

KUWAIT

SAFAT - HASSAN ABUL HASSAN SADIQ

T: +965 262 4466 - F: +965 265 1444

LATVIA

RIGA - TORMANIS UN PARTNERI

T: +371 784 5361 - F: +371 784 5360

LEBANON

BEIRUT - ANTOINE EL HAGE

T: +961 3 622 314 - F: +961 9 636 782

LIBYAN

BENGHAZI - EL RAGUOBI

T: 218 61 4704533 - F: 218 61 2237328

TRIPOLI - EL RAGUOBI

T: 218 91 3274885

LITHUANIA

ALYTUS - IRIS LTD

T: +370 315 55969 - F: +370 315 55968

MACEDONIA

SKOPIE - TE LINDI DOO

T: +389 2 2 602 628 - F: +389 2 2 602 638

MALAYSIA

KUALA LUMPUR - APEX CERAMICS CITY

T: +603 4043 8333 - F: +603 4044 3339

MALTA

BIRKIRKARA - ROGER SATARIANO & SONS LTD

T: +356 21 442 769 - F: +356 21 497 017

MARTINIQUE (FRENCH ANTILLES)

LAMENTIN - JOSEPH COTTRELL S.A.

T: +596 509 810 - F: +596 506 524

LAMENTIN - SERVIMAT DESIGN DECO S.A.S.

T: +596 (42) 2959

MAURITIUS

PORT LOUIS - LISING & CO LTD

T: 230 242 1248 - F: 230 240 3123

MEXICO

INTERLOMAS - DESIGN CENTER INTERLOMAS

T: +55 36 05 00 64 - +55 36 05 00 65 - +55 36 05 00 67

VALLE DORADO - PORCELANOSA MEXICO

T: +55 2620 0186 - +55 5831 7340 - 01 800 833 23 02

MEXICO DF - PORCELANOSA MEXICO

T: +55 5831 7340

MOLDOVA

CHISINAU - CASAMODERNA

T: +373 22 810 260, 810 201, 810 202, 810 207 - F: +373 22 810 221

CHISINAU - PLIMED

T: +373 2 2501252/54/55/56 - F: +373 2 2716824

DALIA - CHISINAU

T: 223 82 93

MONTENEGRO

BAR - VIP HOMES

T: +382 304 100 - F: +382 340 900

MOROCCO

CASABLANCA - SANITAIRE 2000

T: +212 22 363 225 - F: +212 22 394 100

CASABLANCA - CERAMEX

T: +212 945 3646166 - F: +212 5223 395363

TANGER - FACENOR S.A.

T: +212 39 941 910 - F: +212 39 945 445

NEPAL

KATMANDU - BAJRA & BAJRACHARYA ENT.

T: +977 1 552 4851 - F: +977 1 552 4851

NETHERLANDS

VENLO - PGN CERAMICA B.V.

T: +32 (0)15 253366 - F: +32 (0)15 253367

NETHERLANDS ANTILLES

SAINT MAARTEN - BUILDING INDUSTRY PRODUCT

T: +599 544 5203 - F: +599 544 2821

NEW ZEALAND

AUCKLAND - TILECO LTD

T: +64 9 573 5736 - F: +64 9 573 5737

CHRISTCHURCH - ITALIAN CERAMIC TILES

T: +64 3 348 6919 - F: +61 3 343 0695

NICARAGUA

MANAGUA - DECO CENTER - GRUPO IBERICA NICARAGUA

T: +505 270 2121 - F: +505 277 0834

NORWAY

OSLO - FAGFLIS

T: +47 228 085 60

OMAN

ROYAL TILES CO

T: +968 9586 8897

PAKISTAN

KARACHI - S. ABDULLA & CO.

T: +92 21 585 0490 - F: +92 21 585 0230

LAHORE - CONSTRUCCION SOLUTIONS

T: +92 0321 4036091

PANAMA

PUNTA PACIFICA, SAN FRANCISCO - EURO CER S.A.

T: +507 21 53660

PERU

LIMA - CASSINELLI

T: +51 14 513 712 - F: +51 15 612 757

LIMA - ARQ-STUDIO

T: +51 143 5729

PHILIPPINES

TAGUIG - CASA EUROPA INC.

T: +63 2 519 3515

POLAND

BIALYSTOK - AKCESS

T: +48 85 6643436 - F: +48 85 6643434

BIELSKO BIALA - ADARI

T: +48 33 822 0449 - F: +48 33 822 0449

BIELSKO BIALA - P.H.U. CERAMED

T: +48 33 829 8770 - F: +48 33 829 8773

BYDGOSZCZ - CERMAG POZNAN

T: +48 52 348 93 43 - F: +48 52 348 93 54

CZESTOCHOWA - P.H.U. FUGA

T: +48 343682944 - F: +48 343682944

GLIWICE - ADARI

T: +48 32 232 2155 - F: +48 32 232 2155

GLIWICE - ART CERAMIKA

T: +48 32 339 8200 - F: +48 32 339 8209

LESZNO - CERMAG POZNAN

T: +48 65 529 63 63 - F: +48 65 529 63 63

KATOWICE - ADARI

T: +48 32 258 9574 - F: +48 32 258 9574

GORZÓW WLKP - STREFA ARCHITEKTA

T: +48 95 721 41 08 - F: +48 95 721 41 08

KOSZALIN - STREFA ARCHITEKTA

T: +48 94 343 08 32

KALISZ - STREFA ARCHITEKTA

T: +48 62 502 10 15 - F: +48 62 502 20 66

KIELCE - EXCLUSIVE

T: +48 41 345 75 49

KOLOBRZEG - CERMAG POZNAN

T: +48 94 355 18 88 - F: +48 94 355 18 80

KONIN - STREFA ARCHITEKTA

T: +48 63 243 31 14 - F: +48 63 243 30 97

KRAKÓW - MAX FLIZ

T: +48 01 229 07060 - F: +48 01 229 07060

LODZ - FUMINO

T: +48 426373767

LUBLIN - EGEN

T: +48 81 441 58 42 - F: +48 81 441 80 74

OLSZTYN - CERMAG POZNAN

T: +48 89 534 41 21

OSTRÓW WLKP - CEERMAG POZNAN

T: +48 62 735 81 12 - F: +48 62 737 28 91

POZNAN - CERMAG POZNAN

T: +48 61 835 97 50-54 - F: +48 61 830 23 78

RADOM - CERAMIKA PRIMUS

T: +48 48 381 0287 - F: +48 48 381 0290

RZESZÓW - F.H. BOZ S.A.

T: +48 17 850 0315 - F: +48 17 850 0341

SLUPSK - SLUPSK - GRESMAX

T: +48 59 843 4153 - F: +48 59 843 4153

SOPOT - CERMAG POZNAN

T: +48 58 550 4235 - F: +48 58 550 5459

SZCZECIN - STREFA ARCHITEKTA

T: +48 91 434 00 48 - F: +48 91 434 07 35

WARSZAWA - WOIS SP Z.O.O

T: +48 22 6127213 - F: +48 22 6127216

WARSZAWA - GRESTON

T: +48 022 720 5525 - F: +48 022 720 5524

WARSZAWA - CERMAG POZNAN

T: +48 22 252 57 39 - F: +48 22 252 57 39

WROCLAW - CERMAG WROCLAW

T: +48 717 820 021 - F: +48 717 820 031

PORTUGAL

PORTO - PORCELANOSA PORTO S.A.

T: +351 226 166 600 - F: +351 226 161 959

LISBOA - PORCELANOSA LISBOA

T: +351 218 313 020 - F: +351 218 313 029

VISEU - PORCELANOSA VISEU

T: +351 232 430440 - F: +351 232 430449

PRINCIPALITY OF ANDORRA

ANDORRA LA VELLA - MATERIALS PIRINEU

T: +376 822 353

PUERTO RICO

SAN JUAN - THE TILE SHOP

T: +1 787 775 2030 - F: +1 787 707 0138

GUAYNABO - THE TILE SHOP

T: +1 787 720 2030 - F: +1 787 790 2030

QATAR

QATAR - UNITED SUPPLIES

T: +974 46 85 164 - F: +974 46 85 165

REUNION ISLAND (FRANCE)

SAINT DENIS - RAVATE PROFESSIONNEL SAS

T: +262 904 024 - F: +262 904 057

SAINT DENIS - L'ESPACE BAIN DOUCHE

T: +262 212 100 - F: +262 212 101

SAINT PIERRE - L'ESPACE BAIN DOUCHE

T: +262 353 536 - F: +262 266 394

ROMANIA

BACAU - SSAB IMPEX

T: +40 234 513 957 - F: +40 234 518 436

BACAU - DELTA DESING

T: 0372 710827

BRASOV - DELTA DESING

T: 0372 710812

BUCAREST - SSAB IMPEX

T: +40 214 113 009 - F: +40 214 120 097

BUCAREST - DELTA DESING

T: 021 4934129

BUCAREST - DELTA DESING

T: 0372 710802

BUCAREST - DELTA DESING

T: 021 4112546

BUCAREST - DELTA CONCEPT STORE

T: 0372 710808

CONSTANZA - SSAB IMPEX

T: +40 241 508 446 - F: +40 241 508 436

CRAIOVA - SC MYDWAY IMPEX SRL

T: +40 722 285 029 - F: +40 251 427 946

IASI - DELTA CONCEPT STORE

T: 0350 416701

PITESTI - DELTA DESING

T: 0372 710832

PLOIESTI - DELTA DESING

T: 0372 710834

ORADEA - MAISON DESING

T: +40 743 507 811 - F: +40 259 410 170

RUSSIA

EKATERINBURG - GALLEREYA KERAMIKI

T: +7 (343) 264 52 52

IRKUTSK - SALON ISPANSKOY KERAMIKI PIRAMIDA

T: +7 (3952) 483 113

KALININGRAD - T. TS. GIANT

T: +7 (4012) 510 402

KALININGRAD - KERAMIKA & KERAMONGRANIT

T: +7 (4012) 370 460 - F: +7 (4012) 370 460

KALUGA - MASTER DOM

T: +7 (4842) 222 812

KAZAN - AKCHARLAK

T: +7 - 8432

KRASNODAR - SALON BOMOND

T: +7 (862) 234 10 75

KHIMKI - INTERIER KERAMIKA

T: +7 (495) 747 31 69

MAKHACHKALA - T. D. MODERN

T: +7 (8722) 676 569

MOSCOW - ARTISAN

T: +7 (499) 317 13 81

MOSCOW - ARTISAN DOM PLITKI

T: +7 (495) 742 40 40

MOSCOW - FIRMENY SALON PORCELANOSA GRUPO

T: +7 (499) 120 55 74

MOSCOW - INTERIER KERAMIKA

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PYATIGORSK - SALON BOMOND
T: +7 (8793) 975 544
ROSTOV NA DONU - SALON BOMOND
T: +7 (863) 266 50 34
SOCHI - SALON BOMOND
T: +7 (8622) 612 317
STAVROPOL - SALON VALENCIA
T: +7 (8652) 298 151
ST. PETERSBURG - BALTECO
T: +7 (812) 388 07 05
ST. PETERSBURG - DOM LAVERNA
T: +7 (812) 7777 030
ST. PETERSBURG - DOM LAVERNA
T: +7 (812) 329 56 65
ST. PETERSBURG - DOM LAVERNA
T: +7 (812) 327 94 09
ST. PETERSBURG - SALON ELITNOY KERAMIKI NOVUS
T: +7 (812) 325 12 45
ST. PETERSBURG - INTERIER KERAMIKA
T: +7 812 994 79 49
VLADIVOSTOK - DOM APEX
T: +7 (4232) 300 688

SAUDI ARABIA
JEDDAH - MANART AL ANDALOS EST
T: +966 2 629 3402 - F: +966 2 629 3416
RIYADH - MANART AL ANDALOS EST
T: +966 1 282 1500
AL AHSÄ - KHALED AL ANSARI SHOWROOM
T: +966 3 5892888 - F: +966 3 5817043
DAMMAM - KHALED AL ANSARI-VALENCIA SOWROOM
T: +966 3 8180355 - F: +966 3 8188060

SENEGAL
DAKAR - C.C.S.
T: +221 33 849 04 04 - F: +221 33 823 13 10

SERBIA
BELGRADO - CERAMIC BY PORCELANOSA
T: +381 11 3343026 - F: +381 11 3343297
NOVI SAD - RACA KOMERC
T: +381 21 451 534 - F: +381 21 472 0668

SINGAPORE
SINGAPUR - FERNANDO MARTIN BENITO
T: +65 97801472 - F: +65 64621620

SLOVENIA
LJUBLJANA - KEOR D.O.O.
T: +386 1 542 14 86 - F: +386 1 542 14 88
MARIBOR - KEOR D.O.O.
T: +386 2 480 54 15 - F: +386 2 471 06 33
MARIBOR - MAVI MARIBOR D.O.O.
T: +386 2 23 50 316 - F: +386 2 23 50 312

SOUTH AFRICA
CAPE TOWN - KENZAN TILES
T: +27 21 5108310 - F: +27 21 5108317
DURBAN - CLASSIC TRADING
T: +27 31 577 8382 - F: +27 31 577 7056
JOHANNESBURGO - CLASSIC TRADING
T: +27 11 656 0400 - F: +27 11 656 0403

SOUTH KOREA
SEOUL - T&S TRADING CO. LTD
T: +82 2 5163123 - F: +82 2 5163009

SRI LANKA
COLOMBO 13 - RANJANAS CERAMIC
T: +94 11 2543255 - F: +94 11 2381386

SURINAME
PARAMARIBO - NV RONANS TRADING
T: +597 451070 - F: +597 450066

SWEDEN
DANDERYD - AQUA ROYAL
T: +46 8 753 03 10 - F: +46 8 753 62 40
ENKÖPING - LHADOS KAKEL AB
T: +46 171 478 090 - F: +46 171 478 099
HÄSSLEHOLM - STENMONTÖREN AB
T: +46 451 381 970 - F: +46 451 381 979
MALMÖ - KERMA KAKEL AB
T: +46 403 122 40 - F: +46 403 122 59
BROMMA - KAKELPALATZET I BROMMA AB
T: +46(0)8-56 487 831 - F: +46(0)8-988 620
GÖTEBORG - KAKELPALATZET I BÄCKEBOL AB
T: +46(0)31-571 478 - F: +46(0)31-571 477
KATRINEHOLM - KAKELPALATZET I KATRINEHOLM AB
T: +46(0)150-51 740 - F: +46(0)150-51 775
MÖLNDAL - KAKELPALATZET I MÖLNDAL (CENTRAL)
T: +46(0)31-776 50 51 - F: +46(0)31-86 39 62
NYKÖPING - KAKELPALATZET I NYKÖPING AB
T: +46(0)155-200 999 - F: +46(0)155-211 244
UDDEVALLA - KAKELPALATZET I UDDEVALLA AB
T: +46(0)522-64 54 00 - F: +46(0)0522-64 54

SWITZERLAND
CRISSIER - SABAG SA
T: +41 21 633 06 84 - F: +41 21 633 06 85
GENEVE - SABAG SA
T: +41 22 908 06 90 - F: +41 22 908 06 95
LOSONE - BAZZI PIASTRELLE
T: +41 91 792 16 02 - F: +41 91 792 18 02
PURA - SACCOMANNO TRADE AGENCY
T: +41 796 20 85 90 - F: +41 916 00 97 71
SYRIAN
SIRIA - DAMASK ROSE
T: +963 11 334 6600 - F: +963 11 334 6601

TAIWAN
KAOHSIUNG - NEW CENTURY CONSTRUCTIONAL
T: +886 7 384 8834 - F: +886 7 387 1043
TAICHUNG - NEW CENTURY CONSTRUCTIONAL
T: +886 4 2372 8166 - F: +886 4 2376 2818
THAILAND
BANGKOK - BOONTHAVORN CERAMIC (RATCHADAPISEK)
T: +66 2275-0029 - F: +66 2275-2057
PATHUMTHANEE - BOONTHAVORN CERAMIC CO.LTD (RANGSIT)
T: +66 2902-0171 - F: +66 2902-0184
BANGKOK - BOONTHAVORN CERAMIC CO. LTD (PIN-KLAO)
T: +66 2441-3075 - F: +66 2441-4049
BANGKOK - BOONTHAVORN CERAMIC CO. LTD. (SUVARNNABHUMI)
T: +66 2316-0429 - F: +66 2750-0682
BANGKOK - BOONTHAVORN CERAMIC CO. LTD. (KASET NAVAMIN)
T: +66 2791-2777 - F: +66 2943-9058
SAMUTSAKON - BOONTHAVORN CERAMIC CO. LTD. (TONBURI-PAKTOR)
T: +66 2896-4471-2 - F: +66 2896-4473
PRACHUABKIRIKUN - BOONTHAVORN CERAMIC CO. LTD. (HUAHIN)
T: +66 3252-2555//+66 5488-4144 - F: +66 3252-0141
BANGKOK - BOONTHAVORN CERAMIC CO. LTD (PATTAYA)
T: +66 38 052 222 - F: +66 38 052 221
TUNISIA
TUNÈZ - LIFE STYLE
T: +216 71 861 551 - F: +216 71 861 549
TUNÈZ - TUNIS CEDEX - ABDENNADHER BRICOLAGE CENTER
T: +216 71 725 194 - F: +216 71 760 046
TURKEY
İSTAMBUL - YÜTAS
T: +90 2 1227 44720 - F: +90 2 1227 20874
İSTAMBUL - FANTASIA SERAMIK
T: 0212. 275 75 11 - 272 85 48 - F: 0212. 272 23 01

UKRAINE
KYIV - SALON MILLENNIUM CONCEPT
T: (044) 279 60 60
KYIV - CERAMIC FASHION
T: (044) 281 07 27
KYIV - CERAMIC FASHION
T: (044) 246 79 79
KYIV - SVIT KERAMIKI
T: (044) 423 00 03
KHARKIV - EUROPA
T: (572) 23 59 95
LVIV - KERAM MISTO
T: (32) 293 98 89
ODESSA - FIRMENIY SALON PORCELANOSA GRUPO
T: (482) 37 85 40
RIVNE - CERAMIC FAHION
T: (362) 64 56 05
DONETSK - CERAMIC FAHION
T: (062) 381 23 31
DONETSK - DI-ART
T: (062) 387 22 22
DONETSK - NAUTILUS
T: (062) 387 58 58
LVIV - SALON KARMEN
T: +380 32 244 40 55 - F: +380 32 252 70 94
UNITED ARAB EMIRATES
AL KHABISI - GALAXY TRADING
T: +971 42696882
ABU DHABI - GALAXY BUILDING MATERIALS TRADING
T: +971 2 2222191 - F: +971 2 6354665
UNITED KINGDOM
BRISTOL - PORCELANOSA WESTERN
T: 0117 959 71 51 - F: 0117 959 71 55
CARDIFF - PORCELANOSA WESTERN
T: 0292 0465 166 - F: 0292 0465 156
CROYDON - PORCELANOSA SOUTH EAST
T: 08444 818 953 - F: 08444 818 963
DONCASTER - PORCELANOSA YORKSHIRE
T: 01302 30 47 13 - F: 01302 30 47 15
EDINBURGH - PORCELANOSA SCOTLAND LTD
T: 0131 335 38 83 - F: 0131 335 38 84

EXETER - PORCELANOSA WESTERN
T: 01392 215 552 - F: 01392 215 557
FULHAM - PORCELANOSA SOUTH EAST
T: 08444 818 952 - F: 08444 818 962
GLASGOW - PORCELANOSA SCOTLAND LTD
T: 0141 533 1000 - F: 0141 533 1007
LEEDS - PORCELANOSA YORKSHIRE
T: 0113 24 44 223 - F: 0113 24 34 024
LONDON - PORCELANOSA SOUTH EAST
T: 08444 818 959 - F: 08444 818 969
MANCHESTER - PORCELANOSA NORTH WEST
T: 0161 817 33 00 - F: 0161 817 33 01
NEWCASTLE UPON TYNE - PORCELANOSA SCOTLAND LTD
T: 0191 272 5224 - F: 0191 272 2986
NOTTINGHAM - PORCELANOSA MIDLANDS
T: 0115 983 65 00 - F: 0115 983 65 65
SOLIHULL - PORCELANOSA MIDLANDS
T: 0121 746 64 64 - F: 0121 746 64 65
WARRINGTON - PORCELANOSA NORTH WEST
T: 01925 237 807 - F: 01925 237 888
NORWICH - PORCELANOSA SOUTH EAST
T: 08444 818 958 - F: 08444 818 968
PETERBOROUGH - PORCELANOSA SOUTH EAST
T: 08444 818 957 - F: 08444 818 967
READING - PORCELANOSA SOUTH EAST
T: 08444 818 954 - F: 08444 818 964
SOUTHAMPTON - PORCELANOSA SOUTH EAST
T: 08444 818 956 - F: 08444 818 966
WATFORD - PORCELANOSA SOUTH EAST
T: 08444 818 951 - F: 08444 818 961
SHEFFIELD - PORCELANOSA YORKSHIRE
T: 0114 250 01 08 - F: 0114 255 22 65
UNITED STATES
ANAHEIM - PORCELANOSA ANAHEIM
T: +1 714 772 3183 - F: +1 714 772 9851
CHICAGO - PORCELANOSA CHICAGO
T: +1 312 204 6220 - F: +1 312 204 6240
DALLAS - PORCELANOSA DALLAS
T: +1 214 377 2327 - F: +1 214 234 1340
EAST BRUNSWICK - PORCELANOSA EAST BRUNSWICK
T: +1 732 613 1915 - F: +1 732 613 9181
MIAMI - PORCELANOSA MIAMI
T: +1 305 715 7153 - F: +1 305 592 6999
NEW YORK - PORCELANOSA NYDC
T: +1 212 252 7370
PARAMUS - PORCELANOSA PARAMUS
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